



## Material - DIN 1.4308

**Standard Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for General Application**

**Group - Ferrous Stainless Steel Alloys**

**Sub Group - DIN 1.4308 Castings, Iron-Chromium-Nickel, Corrosion Resistant, for General Application**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	18.000 - 20.000		
Nickel	Ni %	8.000 - 11.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	440 - 650
-	-	-	Yield Strength in Mpa	175 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	60 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
304	AISI	USA	Bar, Wire, Strip, Plat, Sheet and Forging
1.4301	EN	European Union	Forging
304 S11	BS	British	Bright Bars, Hot Rolled and Cold Rolled, Coil
SUS 304	JIS	Japan	Hot Rolled Equal Leg Angles
08CH18N10	GOST	Russia	Pipes, Fittings, Bar, Sheet and Forging
A743 CF8	ASTM	USA	Casting
A351 CF8	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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